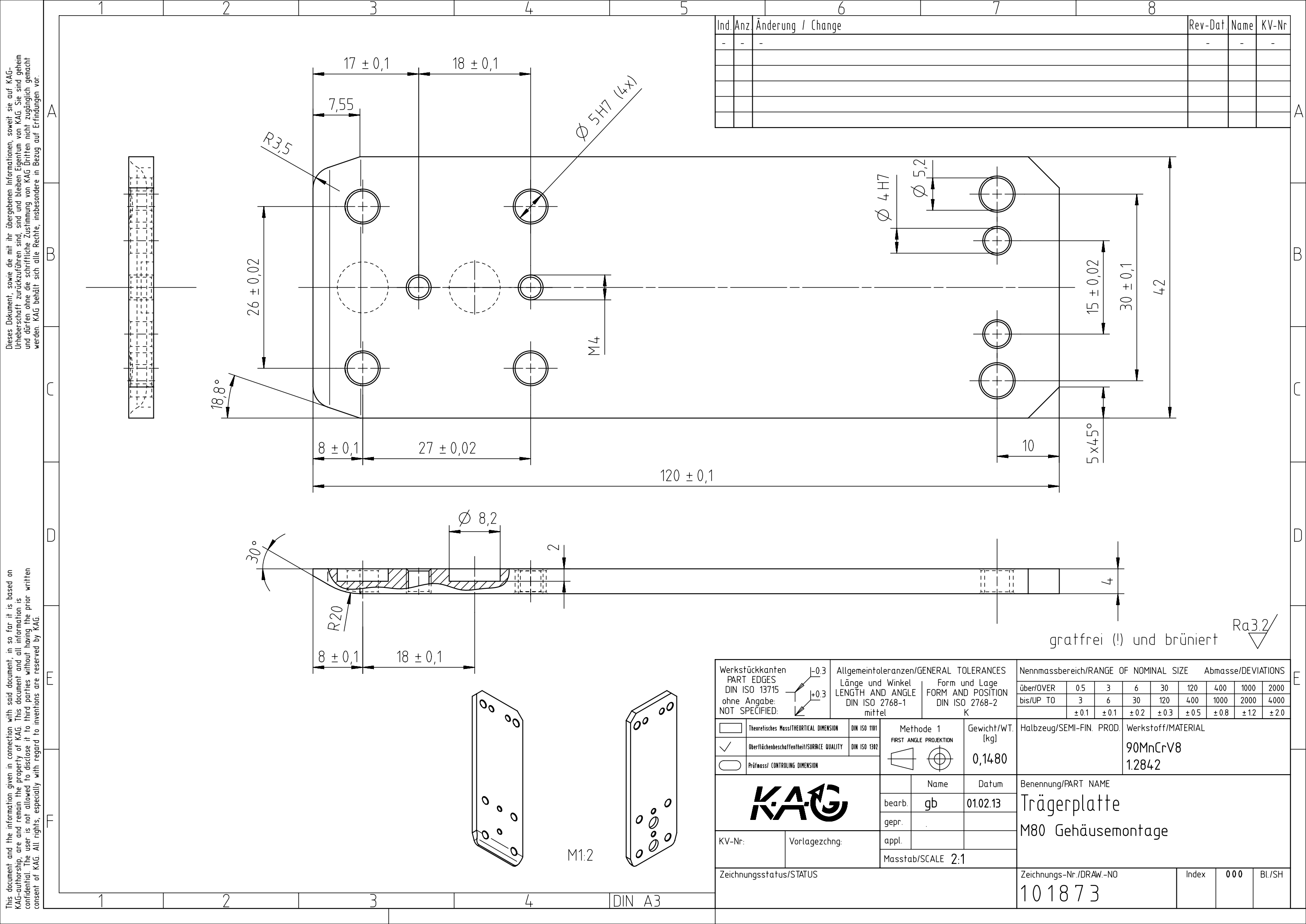
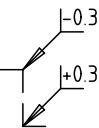
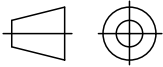




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| Ind. | Anz. | Änderung / Change | Rev-Dat. | Name | KV-Nr. |
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|                                                                                       |  |                                           |                                                                                       |  |                                                                                                            |                   |       |                                                                                       |       |                                       |                                       |                                                                   |                          |  |       |                                             |       |     |                    |        |  |  |
|---------------------------------------------------------------------------------------|--|-------------------------------------------|---------------------------------------------------------------------------------------|--|------------------------------------------------------------------------------------------------------------|-------------------|-------|---------------------------------------------------------------------------------------|-------|---------------------------------------|---------------------------------------|-------------------------------------------------------------------|--------------------------|--|-------|---------------------------------------------|-------|-----|--------------------|--------|--|--|
| Werkstückkanten<br>PART EDGES<br>DIN ISO 13715<br>ohne Angabe:<br>NOT SPECIFIED:      |  |                                           |  |  | Allgemeintoleranzen/GENERAL TOLERANCES<br>Länge und Winkel<br>LENGTH AND ANGLE<br>DIN ISO 2768-1<br>mittel |                   |       | Form und Lage<br>FORM AND POSITION<br>DIN ISO 2768-2<br>K                             |       |                                       | Nennmassbereich/RANGE OF NOMINAL SIZE |                                                                   |                          |  |       |                                             |       |     | Abmasse/DEVIATIONS |        |  |  |
| über/OVER                                                                             |  |                                           | 0.5                                                                                   |  | 3                                                                                                          |                   | 6     |                                                                                       | 30    |                                       | 120                                   |                                                                   | 400                      |  | 1000  |                                             | 2000  |     |                    |        |  |  |
| bis/UP TO                                                                             |  |                                           | 3                                                                                     |  | 6                                                                                                          |                   | 30    |                                                                                       | 120   |                                       | 400                                   |                                                                   | 1000                     |  | 2000  |                                             | 4000  |     |                    |        |  |  |
|                                                                                       |  |                                           | ± 0.1                                                                                 |  | ± 0.1                                                                                                      |                   | ± 0.2 |                                                                                       | ± 0.3 |                                       | ± 0.5                                 |                                                                   | ± 0.8                    |  | ± 1.2 |                                             | ± 2.0 |     |                    |        |  |  |
|  |  | Theoretisches Mass/THEORTICAL DIMENSION   |                                                                                       |  |                                                                                                            | DIN ISO 1101      |       | Methode 1<br>FIRST ANGLE PROJECTION                                                   |       |                                       | Gewicht/WT.<br>[kg]                   |                                                                   | Halbzeug/SEMI-FIN. PROD. |  |       | Werkstoff/MATERIAL<br><br>90MnCrV8<br>12842 |       |     |                    |        |  |  |
|  |  | Oberflächenbeschaffenheit/SURFACE QUALITY |                                                                                       |  |                                                                                                            | DIN ISO 1302      |       |  |       |                                       | 0,1480                                |                                                                   |                          |  |       |                                             |       |     |                    |        |  |  |
|  |  | Prüfmass/ CONTROLLING DIMENSION           |                                                                                       |  |                                                                                                            |                   |       |                                                                                       |       |                                       |                                       |                                                                   |                          |  |       |                                             |       |     |                    |        |  |  |
|  |  |                                           |                                                                                       |  |                                                                                                            |                   |       | Name                                                                                  |       | Datum                                 |                                       | Benennung/PART NAME<br><br>Trägerplatte<br><br>M80 Gehäusemontage |                          |  |       |                                             |       |     |                    |        |  |  |
|                                                                                       |  |                                           |                                                                                       |  |                                                                                                            | bearb.            |       | gb                                                                                    |       | 01.02.13                              |                                       |                                                                   |                          |  |       |                                             |       |     |                    |        |  |  |
|                                                                                       |  |                                           |                                                                                       |  |                                                                                                            | gepr.             |       |                                                                                       |       |                                       |                                       |                                                                   |                          |  |       |                                             |       |     |                    |        |  |  |
| KV-Nr:                                                                                |  | Vorlagezchnng:                            |                                                                                       |  |                                                                                                            | appl.             |       |                                                                                       |       |                                       |                                       |                                                                   |                          |  |       |                                             |       |     |                    |        |  |  |
|                                                                                       |  |                                           |                                                                                       |  |                                                                                                            | Masstab/SCALE 2:1 |       |                                                                                       |       |                                       |                                       |                                                                   |                          |  |       |                                             |       |     |                    |        |  |  |
| Zeichnungsstatus/STATUS                                                               |  |                                           |                                                                                       |  |                                                                                                            |                   |       |                                                                                       |       | Zeichnungs-Nr./DRAW.-NO<br><br>101873 |                                       |                                                                   |                          |  |       | Index                                       |       | 000 |                    | Bl./SH |  |  |